

# Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 18

SDS No.: 153498 V005.0

Revision: 03.06.2025

printing date: 12.07.2025

Replaces version from: 04.04.2025

LOCTITE 641

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 641

UFI: HCJG-NXS3-220T-7SFE

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Sealant

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

# 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

#### **SECTION 2: Hazards identification**

#### 2.1. Classification of the substance or mixture

#### Classification (CLP):

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

#### Label elements (CLP):



Contains

SDS No.: 153498 LOCTITE 641 Page 2 of 18

V005.0

Signal word:	Warning
Hazard statement:	H319 Causes serious eye irritation.
	H335 May cause respiratory irritation.
	H412 Harmful to aquatic life with long lasting effects.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Precautionary statement:	P261 Avoid breathing vapors.
Prevention	P273 Avoid release to the environment.
Precautionary statement: Response	P337+P313 If eye irritation persists: Get medical advice/attention.

# 2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

# **SECTION 3: Composition/information on ingredients**

# 3.2. Mixtures

LOCTITE 641 Page 3 of 18

V005.0

SDS No.: 153498

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1-< 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
N,N-Diethyl-p-toluidine 613-48-9 210-345-0	0,1-< 1 %	Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 STOT RE 2, H373 Aquatic Chronic 3, H412 Skin Irrit. 2, H315	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 3 mg/l;vapour	
N,N-dimethyl-o-toluidine 609-72-3 210-199-8	0,1-< 1 %	STOT RE 2, H373 Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 Aquatic Chronic 3, H412	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 0,5 mg/l;dust/mist	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Acute Tox. 4, Inhalation, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % =====  dermal:ATE = 500 mg/kg inhalation:ATE = 3,19 mg/l;dust/mist	
1,4-Naphthalenedione 130-15-4 204-977-6	0,01-< 0,1 %	Acute Tox. 3, Oral, H301 Skin Corr. 1C, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 Acute Tox. 1, Inhalation, H330 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

# **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

Inhalation

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

SDS No.: 153498 LOCTITE 641 Page 4 of 18

V005.0

#### 4.2. Most important symptoms and effects, both acute and delayed

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

EYE: Irritation, conjunctivitis.

Prolonged or repeated contact may cause skin irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

# **SECTION 5: Firefighting measures**

#### 5.1. Extinguishing media

#### Suitable extinguishing media:

water, carbon dioxide, foam, powder

#### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

#### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

#### **5.3.** Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

#### **Additional information:**

In case of fire, keep containers cool with water spray.

# **SECTION 6: Accidental release measures**

# 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

#### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

#### 6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### 6.4. Reference to other sections

See advice in section 8

#### **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

#### Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**LOCTITE 641** SDS No.: 153498 Page 5 of 18

V005.0

# 7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Refer to Technical Data Sheet. Keep container tightly sealed.

# **7.3. Specific end use(s)** Sealant

# **SECTION 8: Exposure controls/personal protection**

# 8.1. Control parameters

# **Occupational Exposure Limits**

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4	50	180	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methacrylic acid 79-41-4			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900

SDS No.: 153498 LOCTITE 641 Page 6 of 18

V005.0

# **Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		F	mg/l	ppm	mg/kg	others	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
methacrylic acid 79-41-4	Freshwater - intermittent		0,45 mg/l				
methacrylic acid 79-41-4	aqua (marine water)		0,082 mg/l				
methacrylic acid 79-41-4	sewage treatment plant (STP)		100 mg/l				
methacrylic acid 79-41-4	sediment (freshwater)				3,09 mg/kg		
methacrylic acid 79-41-4	sediment (marine water)				0,309 mg/kg		
methacrylic acid 79-41-4	Soil				0,137 mg/kg		
methacrylic acid 79-41-4	Predator						no potential for bioaccumulation

# $\ \, \textbf{Derived No-Effect Level (DNEL):} \\$

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	no potential for bioaccumulation

SDS No.: 153498 LOCTITE 641 Page 7 of 18

V005.0

#### **Biological Exposure Indices:**

None

#### 8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

#### **SECTION 9: Physical and chemical properties**

#### 9.1. Information on basic physical and chemical properties

Delivery form liquid
Colour Yellow
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature  $< -30 \, ^{\circ}\text{C} \, (< -22 \, ^{\circ}\text{F})$ Initial boiling point  $< -30 \, ^{\circ}\text{C} \, (> -22 \, ^{\circ}\text{F})$ 

Flammability The product is not flammable.
Explosive limits Not applicable, The product is not flammable.

> 100 °C (> 212 °F); Tagliabue closed cup No flash point up to 100 °C

Auto-ignition temperature  $> 300 \, ^{\circ}\text{C} \, (> 572 \, ^{\circ}\text{F})$ 

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic

peroxide and does not decompose under foreseen conditions of use

pH Product is non-polar/aprotic., Not applicable

Viscosity (kinematic) > 20,5 mm<sup>2</sup>/s

(40 °C (104 °F); )

Flash point

Solubility (qualitative) Slight

(20 °C (68 °F); Solvent: Water)

SDS No.: 153498 LOCTITE 641 Page 8 of 18

V005.0

Solubility (qualitative) Miscible

(Solvent: Acetone)

Partition coefficient: n-octanol/water

Not applicable
Mixture

Vapour pressure

Vapour pressure  $$<5\ mm\ hg$$  (27 °C (80.6 °F))

Vapour pressure < 300 mbar;no method / method unknown (50 °C (122 °F))

Vapour pressure (20 °C (68 °F)) < 0,13 mbar

Density 1,08 g/cm3 None (20 °C (68 °F))

Relative vapour density: > 1

(20 °C)

Particle characteristics Not applicable Product is a liquid

#### 9.2. Other information

Other information not applicable for this product

# **SECTION 10: Stability and reactivity**

#### 10.1. Reactivity

Reacts with strong oxidants.

Acids.

Reducing agents.

Strong bases.

#### 10.2. Chemical stability

Stable under recommended storage conditions.

#### 10.3. Possibility of hazardous reactions

See section reactivity

#### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

#### 10.5. Incompatible materials

See section reactivity.

#### 10.6. Hazardous decomposition products

carbon oxides.

Hydrocarbons

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

V005.0

# **SECTION 11: Toxicological information**

# 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

# Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Cumene hydroperoxide	LD50	382 mg/kg	rat	other guideline:
80-15-9				
N,N-Diethyl-p-toluidine	Acute	100 mg/kg		Expert judgement
613-48-9	toxicity			
	estimate			
	(ATE)			
N,N-dimethyl-o-toluidine	Acute	100 mg/kg		Expert judgement
609-72-3	toxicity			
	estimate			
	(ATE)			
methacrylic acid	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral
79-41-4				Toxicity)
1,4-Naphthalenedione	LD50	124 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral
130-15-4				Toxicity)

# Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Cumene hydroperoxide	Acute	1.100 mg/kg		Expert judgement
80-15-9	toxicity			
	estimate			
	(ATE)			
N,N-Diethyl-p-toluidine	Acute	300 mg/kg		Expert judgement
613-48-9	toxicity			
	estimate			
	(ATE)			
N,N-dimethyl-o-toluidine	Acute	300 mg/kg		Expert judgement
609-72-3	toxicity			
	estimate			
	(ATE)			
methacrylic acid	LD50	500 - 1.000	rabbit	Dermal Toxicity Screening
79-41-4		mg/kg		
methacrylic acid	Acute	500 mg/kg		Expert judgement
79-41-4	toxicity			
	estimate			
	(ATE)			

SDS No.: 153498 LOCTITE 641 Page 10 of 18

V005.0

# Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE)	3 mg/l	vapour			Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE)	0,5 mg/l	dust/mist	4 h		Expert judgement
methacrylic acid 79-41-4	LC50	3,19 - 6,5 mg/l	dust/mist	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	3,19 mg/l	dust/mist			Expert judgement
1,4-Naphthalenedione 130-15-4	LC50	0,046 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

#### Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1,4-Naphthalenedione 130-15-4	Category 1C (corrosive)		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

#### Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
methacrylic acid	corrosive		rabbit	Draize Test
79-41-4				

# Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Test type	Species	Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
1,4-Naphthalenedione 130-15-4	sensitising	not specified	guinea pig	not specified

SDS No.: 153498 LOCTITE 641 Page 11 of 18

V005.0

# Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Result	Type of study /	Metabolic	Species	Method
CAS-No.		Route of	activation /		
		administration	Exposure time		
Cumene hydroperoxide	positive	bacterial reverse	without		OECD Guideline 471
80-15-9		mutation assay (e.g			(Bacterial Reverse Mutation
		Ames test)			Assay)
methacrylic acid	negative	bacterial reverse	with and without		equivalent or similar to OECD
79-41-4		mutation assay (e.g			Guideline 471 (Bacterial
		Ames test)			Reverse Mutation Assay)

# Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)

#### Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

#### STOT-single exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Assessment	Route of	Target Organs	Remarks
CAS-No.		exposure		
methacrylic acid 79-41-4	May cause respiratory irritation.			

# STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of	Species	Method
			treatment		
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

SDS No.: 153498 LOCTITE 641 Page 12 of 18

V005.0

# Aspiration hazard:

No data available.

# 11.2 Information on other hazards

not applicable

SDS No.: 153498 LOCTITE 641 Page 13 of 18

V005.0

# **SECTION 12: Ecological information**

# General ecological information:

Do not empty into drains / surface water / ground water.

#### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	LC50	78,62 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-dimethyl-o-toluidine 609-72-3	LC50	46 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
1,4-Naphthalenedione 130-15-4	LC50	0,045 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### **Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Cumene hydroperoxide	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202
80-15-9					(Daphnia sp. Acute
					Immobilisation Test)
N,N-Diethyl-p-toluidine	EC50	10,34 mg/l	48 h	Daphnia magna	OECD Guideline 202
613-48-9					(Daphnia sp. Acute
					Immobilisation Test)
methacrylic acid	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
79-41-4					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)
1,4-Naphthalenedione	EC50	0,026 mg/l	48 h	Daphnia magna	OECD Guideline 202
130-15-4					(Daphnia sp. Acute
					Immobilisation Test)

#### Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
methacrylic acid	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
79-41-4					magna, Reproduction Test)

# Toxicity (Algae):

LOCTITE 641 Page 14 of 18

V005.0

SDS No.: 153498

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	23,69 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Naphthalenedione 130-15-4	NOEC	0,07 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-Naphthalenedione 130-15-4	EC50	0,42 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

# **Toxicity (microorganisms):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Cumene hydroperoxide	EC10	70 mg/l	30 min	not specified	not specified
80-15-9					
methacrylic acid	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8
79-41-4					(Pseudomonas
					Zellvermehrungshemm-
					Test)
1,4-Naphthalenedione	EC50	5,94 mg/l	3 h	activated sludge of a	OECD Guideline 209
130-15-4				predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)

# 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	28 day	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.	aerobic	1 %	14 d	other guideline:
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
1,4-Naphthalenedione 130-15-4	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

SDS No.: 153498 LOCTITE 641 Page 15 of 18

V005.0

#### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

#### 12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	3,7		QSAR (Quantitative Structure Activity Relationship)
methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
1,4-Naphthalenedione 130-15-4	1,71		not specified

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.
1,4-Naphthalenedione	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
130-15-4	Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

# **SECTION 13: Disposal considerations**

#### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SDS No.: 153498 LOCTITE 641 Page 16 of 18

V005.0

# **SECTION 14: Transport information**

#### 14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

# 14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

#### 14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

# 14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

#### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

# 14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

# 14.7. Maritime transport in bulk according to IMO instruments

not applicable

# **SECTION 15: Regulatory information**

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable Not applicable Not applicable

VOC content < 3 %

SDS No.: 153498 LOCTITE 641 Page 17 of 18

V005.0

(2010/75/EC)

# ${\bf National\ regulations/information\ (Germany):}$

WGK: WGK 2: significantly water endangering (Ordinance on facilities for handling

substances that are hazardous to water (AwSV) ) Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

# 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SDS No.: 153498 LOCTITE 641 Page 18 of 18

V005.0

#### **SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H330 Fatal if inhaled.

H331 Toxic if inhaled.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL:

Substance with a Union workplace exposure limit

EU EXPLD 1:

Substance listed in Annex I, Reg (EC) No. 2019/1148

EU EXPLD 2

Substance listed in Annex II, Reg (EC) No. 2019/1148

SVHC:

Substance of very high concern (REACH Candidate List)

PBT:

Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

#### **Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

#### Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.